

WHAT ACTION DO I REQUIRE TO REDUCE THE RISK OF CANCER-CAUSING FUMES?

ACTION 1 *Make sure exposure to any welding fume released is adequately controlled using engineering controls (typically LEV).*

ACTION 2 *Make sure suitable controls are provided for all welding activities, irrelevant of duration. This includes welding outdoors.*

ACTION 3 *Where engineering controls alone cannot control exposure, then adequate and suitable RPE should be provided to control risk from any residual fume.*

ACTION 4 *Make sure all engineering controls are correctly used, suitably maintained and are subject to thorough examination and test where required.*

ACTION 5 *Make sure any RPE is subject to an [RPE programme](#)[1]. An RPE programme encapsulates all the elements of RPE use you need to ensure that your RPE is effective in protecting the wearer.*